

ABSTRACT

A slasher includes a moistening unit for moistening warp yarns by spraying water on the warp yarns, a squeezing unit for squeezing the moistened warp of the warp yarns, and a sizing unit for sizing the moistened and squeezed warp yarns. The moistening unit sprinkles water on the warp yarns to moisten the warp yarns. The warp yarns absorb part or all of the water sprinkled thereon. The warp yarns are not immersed in water during moistening to avoid excessive moistening. The squeezing unit squeezes the moistened warp yarns so that moisture infiltrates the warp yarns and the warp yarns is moistened uniformly. The moisture moistening the warp yarns is replaced and mixed with size liquor while the warp yarns are being passed through size liquor, so that the warp yarns can be easily and uniformly sized.